



Splicer Solutions

SRIRAM MARKETING Co.,

INTRODUCTION

Sriram Marketing Co Specialized in high precision and longlife spare parts for Spinning Industries.

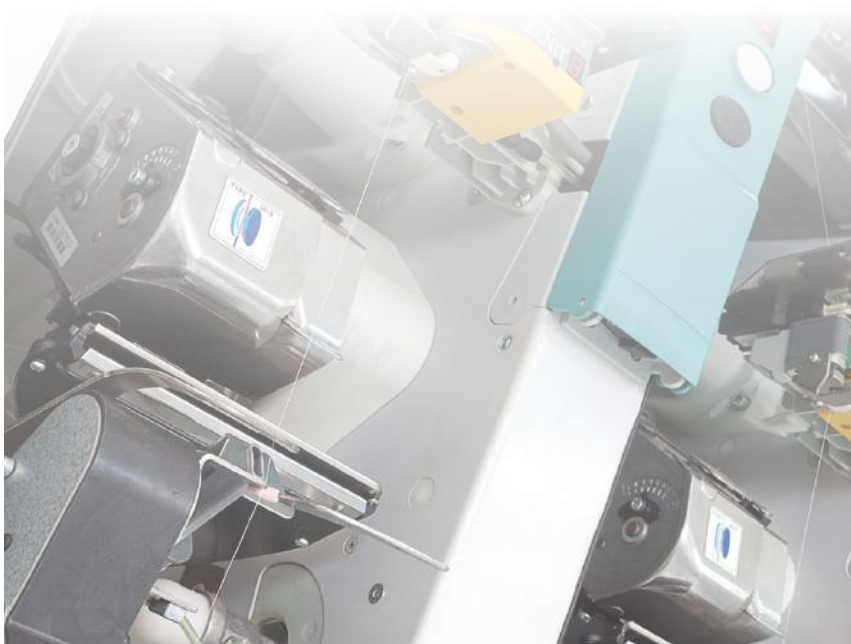
We Can Supply all types of fast moving product range in auto cone winding particularly Mesdan 490L, 590L, 690L & 498Q. parts with attractive prices in a short delivery period. by adding cost benefits.

We have a skilled team experienced in textile machinery parts manufacturing, global sourcing & marketing. We are importing parts from renowned quality manufacturers only.

We herewith explained our wide range of comprehensive product catalogue for your kind perusal.

Note : We can do all Types Splicer Service also.

Looking Forward to Your valuable inquiry and a long and Cooperation.

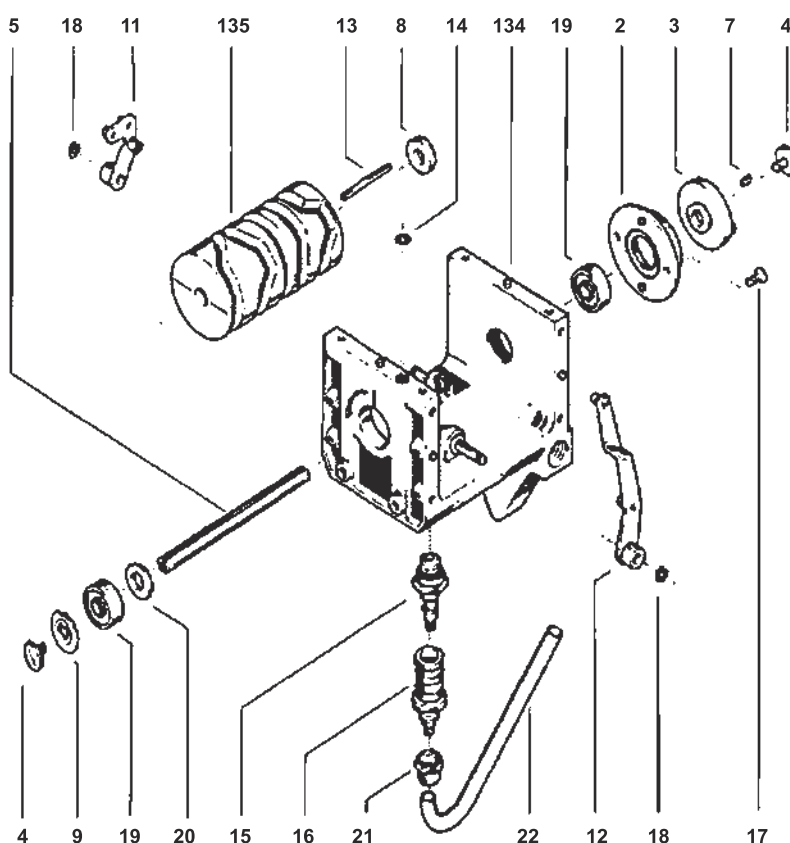


COMPONENT GROUP ASSEMBLY

QUALITY OF YARN	COUNT	TWIST	CHAMBER	CHAMBER COVER ASSEMBLY
SYNTHETIC,MAN MADE AND COTTON BLENDED	Ne.10 Ne.110	Z S	38Z 37S	100
100% COTTON YARNS	Ne.12 Ne.110	Z S	32Z 31S	130 OR 100
	Ne.6 Ne.20	Z-S	90Z 91S	120
LONG STAPLE YARNS WORSTED, SEMI-WORSTED OF WOOL OR BLENDED	Nm.18			110
	Nm.90	Z-S	51W	
	Nm.12			
	Nm.24	Z-S	51W	
	Nm.7 Nm.12	Z-S	75W	

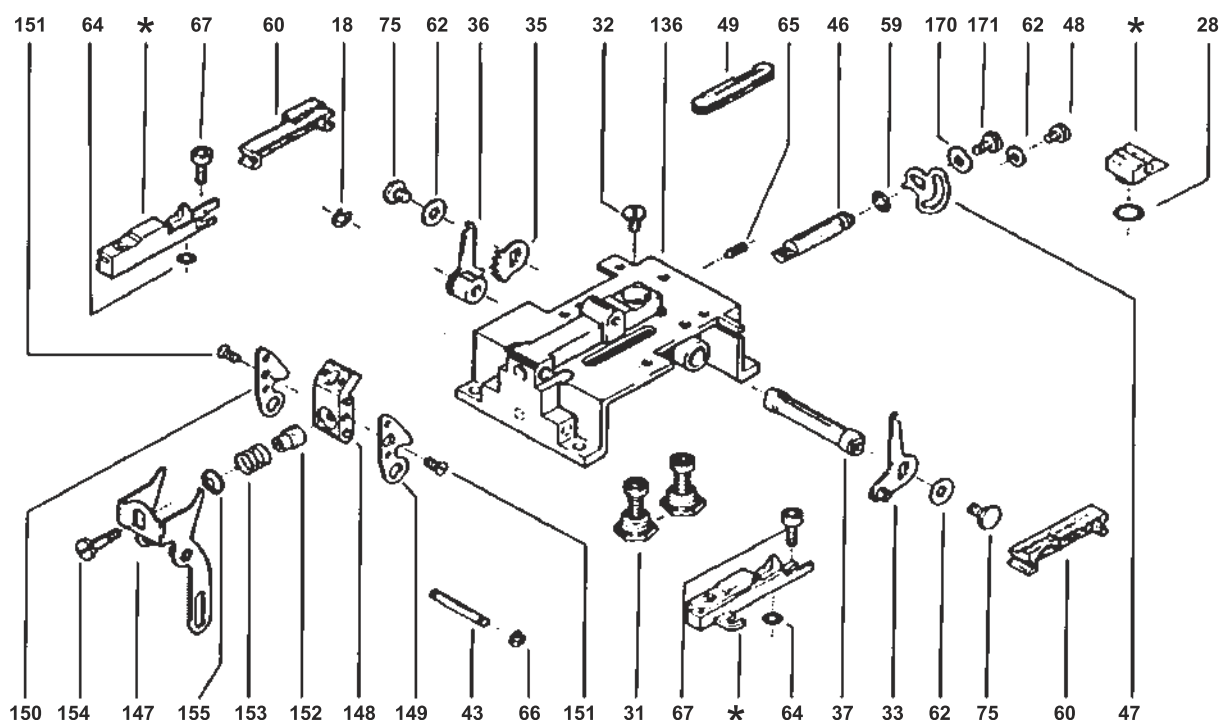
1. LOWER PART

490L-2	Bearing cover
490L-3	Disc combination
490L-4	Spindle bolt
490L-5	Camshaft
490L-6	Thick washer
490L-7	Short key
490L-9	Reference film
490L-11	Connecting rod
490L-12	Transmission rod
490L-13	Long key
490L-14	O-ring
490L-15	Connector
490L-16	Connector
490L-17	Screw
490L-18	Circlip for shaft
490L-19	Bearing
490L-20	Thin washer
490L-21	Connector
490L-22	Snorkel
490L-134	Fuselage combination
490L-135	Cam



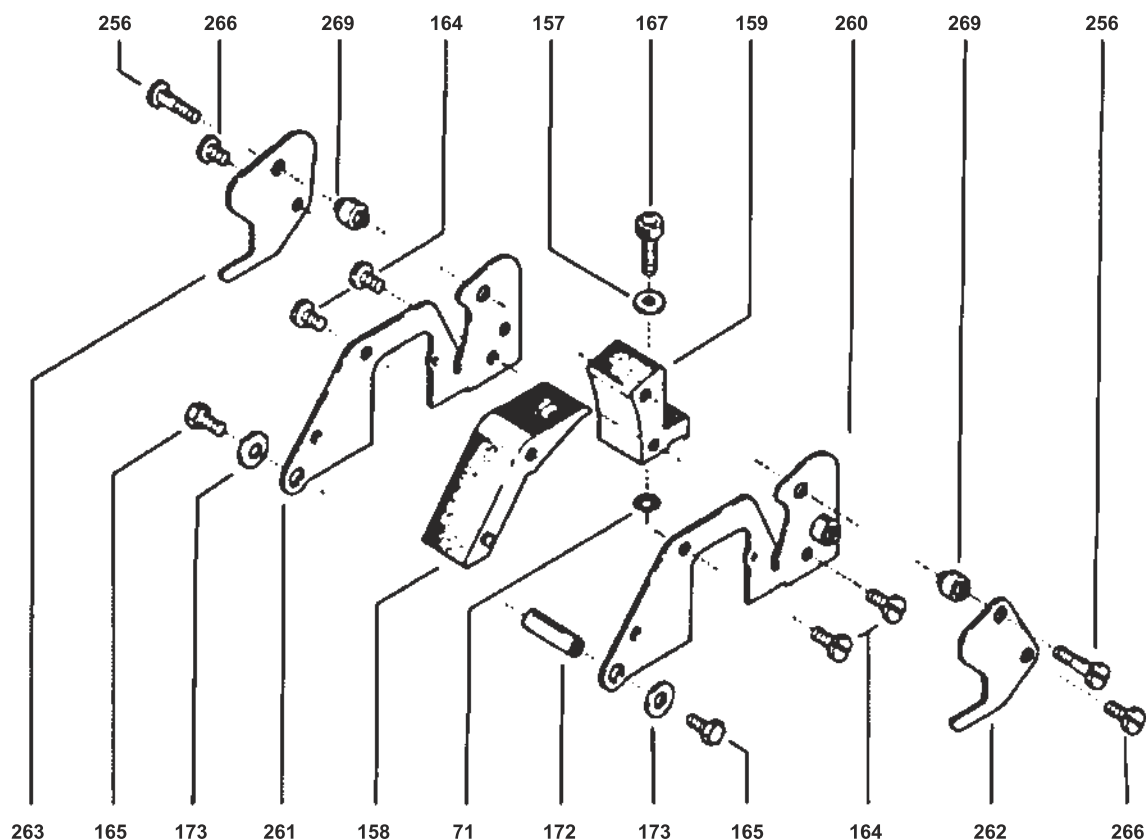
2. UPPER PART

490L-18	Circlip for shaft	490L-65	Screw
490L-28	O-ring	490L-66	Circlip for shaft
490L-31	Air valve assembly	490L-67	Screw
490L-32	Screw	490L-75	Bolt
490L-33	Bottom Yarn rod	490L-136	Splicing chamber seat combination
490L-35	Gear	490L-147	Chamber cover
490L-36	Upper drawing rod	490L-148	Cover plate
490L-37	Shaft	490L-149	Lower side panel
490L-43	Chamber cover	490L-150	Upper side panel
490L-46	Air lever	490L-151	Side panel screw
490L-47	Intake volume adjustment pointer	490L-152	Chamber cover spacer
490L-48	Bolt	490L-153	Chamber spring
490L-49	Dust seal	490L-154	Splicing cavity screw
490L-59	O-ring	490L-155	Cup spring
490L-60	Yarn pulling damping combination	490L-170	Washer
490L-62	Washer	490L-171	Fixing bolt
490L-64	O-ring		

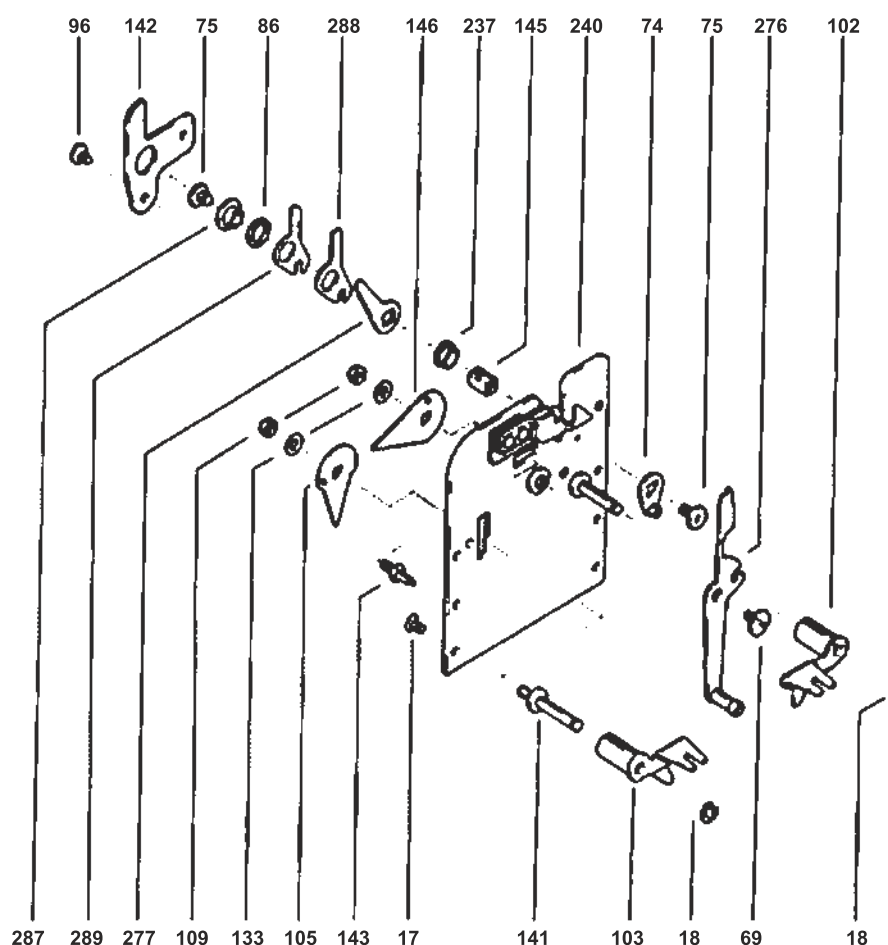


3. SIDES

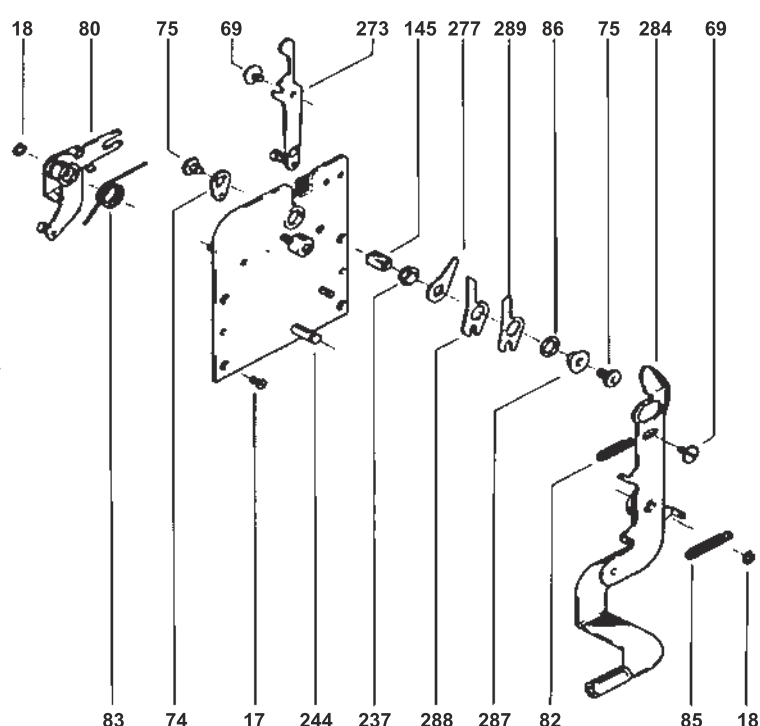
490L-71	O-ring seal
490L-157	Right pad gasket
490L-158	Left pad
490L-159	Right pad
490L-164	Slotted screw
490L-165	Bolt
490L-167	Cap Screw
490L-172	Tension axis
490L-173	Washer
490L-256	Long Screw
490L-260	Lower yarn plate
490L-261	Upper yarn plate
490L-262	Lower guide plate
490L-263	Upper guide plate
490L-266	Short screw
490L-269	Positioning plate spacer



490L-17	Screw
490L-18	Circlip
490L-69	Screw
490L-74	Connecting rod
490L-75	Bolt
490L-86	Washer
490L-96	Bolt
490L-102	Rod
490L-103	Rod
490L-105	Nut
490L-109	Washer
490L-133	Shaft
490L-141	Yarn guide
490L-142	Shaft
490L-143	Shaft
490L-145	Shaft
490L-146	Yarn end pointer
490L-237	Shaft
490L-240	Plate
490L-276	Upper rod
490L-277	Scissor
490L-287	Shaft
490L-288	Scissor
490L-289	Scissor



490L-17	Screw
490L-18	Shaft
490L-69	Screw
490L-74	Scissor
490L-75	Bolt
490L-82	Spring
490L-83	Spring
490L-85	Spring
490L-86	Washer
490L-145	Shaft
490L-237	Shaft
490L-244	Joint
490L-273	Lower rod
490L-277	Scissor
490L-284	Rod
490L-287	Shaft
490L-288	Scissor
490L-289	Spring

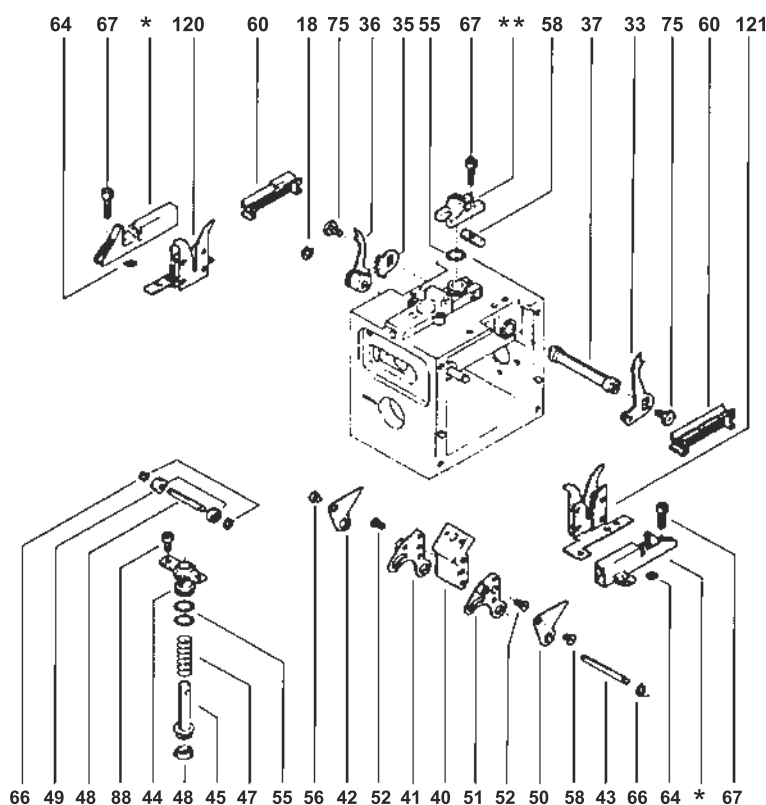


COMPONENT GROUP ASSEMBLY

QUALITY OF YARN	COUNT	TWIST	CHAMBER	CHAMBER COVER ASSEMBLY
SYNTHETIC, MAN MADE AND COTTON BLENDED	Ne.10 Ne.110	Z S	39Z2 39S2	C2
100% COTTON YARNS	Ne.6 Ne.20	Z S	90Z 91S	C1
LONG STAPLE YARNS WORSTED, SEMI-WORSTED OF WOOL OR BLENDED	Nm.18 Nm.90	Z-S	51W2	C3
	Nm.12 Nm.24	Z-S	53W	
	Nm.7 Nm.12	Z-S	75W	

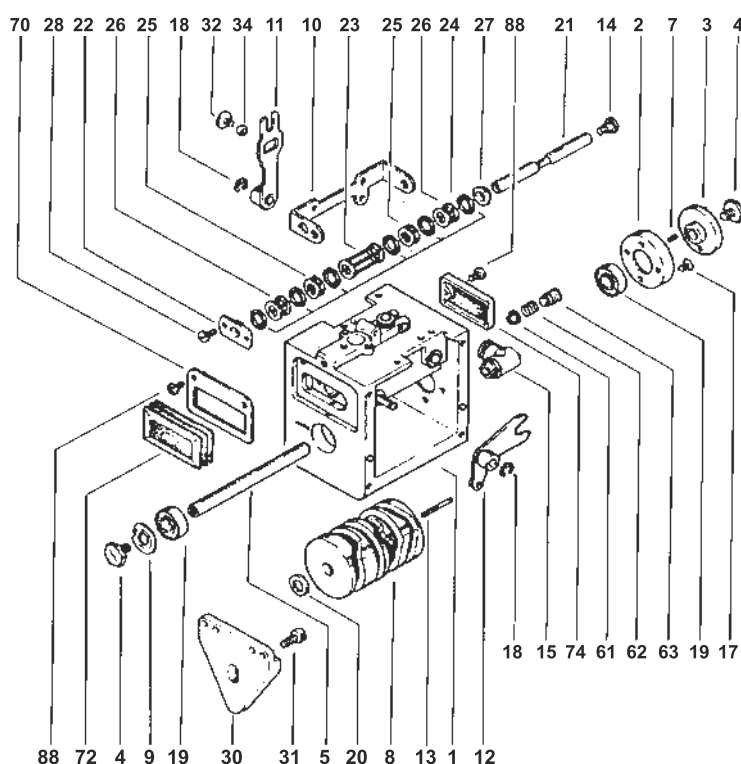
1. UPPER PART

590L-18	RING
590L-33	ENDS RETRACTION
590L-35	LEVER
590L-36	ENDS RETRACTION LEVER
590L-37	SHAFT
590L-40	SPACER
590L-41	UPPER SIDE
590L-42	UPPER YARN GUIDE
590L-43	PIVOT
590L-44	PISTON BODY
590L-45	PISTON SHAFT
590L-46	GASKET
590L-47	SPRING
590L-48	PIVOT
590L-49	SPACER
590L-50	LEVER YARN GUIDE
590L-51	LOWER SIDE
590L-52	SCREW
590L-55	O RING
590L-56	SCREW
590L-58	PIVOT
590L-60	GASKET
590L-64	O RING
590L-66	CIRCLIP
590L-67	SCREW



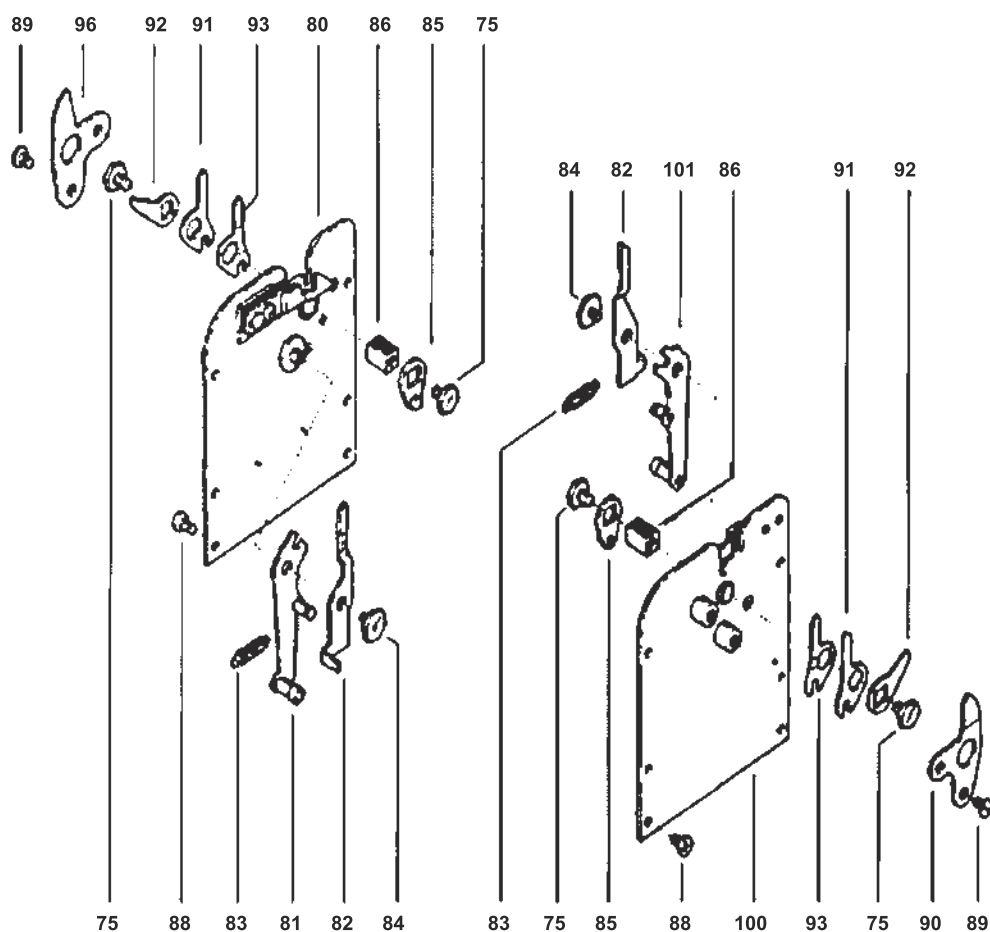
2. LOWER PART

590L-1	BODY
590L-2	RACE RETAINER
590L-3	ACTUATING PLATE
590L-4	SCREW
590L-5	ACTUATING SHAFT
590L-7	KEY
590L-8	ACTUATING CAM
590L-9	PLATE
590L-10	LEVER
590L-11	VALVE ACTUATING LEVER
590L-12	END LEVER
590L-13	KEY
590L-14	SCREW
590L-15	INLET NOZZLE ASSEMBLY
590L-17	SCREW
590L-18	RING
590L-19	BALL RACE
590L-20	SPACER
590L-21	VALVE SHAFT
590L-22	CONNECTOR
590L-23	CAGE
590L-24	GASKET
590L-25	CAGE
590L-26	CAGE
590L-27	BUSH
590L-30	FIXING BRACKET
590L-31	SCREW
590L-32	SCREW
590L-34	ROLLER
590L-61	CAP
590L-62	SPRING
590L-63	SCREW
590L-70	DUST EXCLUDER
590L-72	BELLOWS SEAL
590L-74	DUST EXCLUDER
590L-88	SCREW



3. SIDES

590L-75	SCREW
590L-80	FRONT PLATE
590L-81	UPPER CLAMP LEVER
590L-82	CLAMP LEVER
590L-83	SPRING
590L-84	SCREW
590L-85	LEVER
590L-86	SQUARE SHAFT
590L-88	SCREW
590L-89	SCREW
590L-90	FRONT INTRODUCTOR
590L-91	FIXED SCISSOR
590L-92	MOVING SCISSOR
590L-93	LEAF SPRING
590L-96	BACK INTRODUCTOR
590L-100	BACK PLATE
590L-101	LEVER

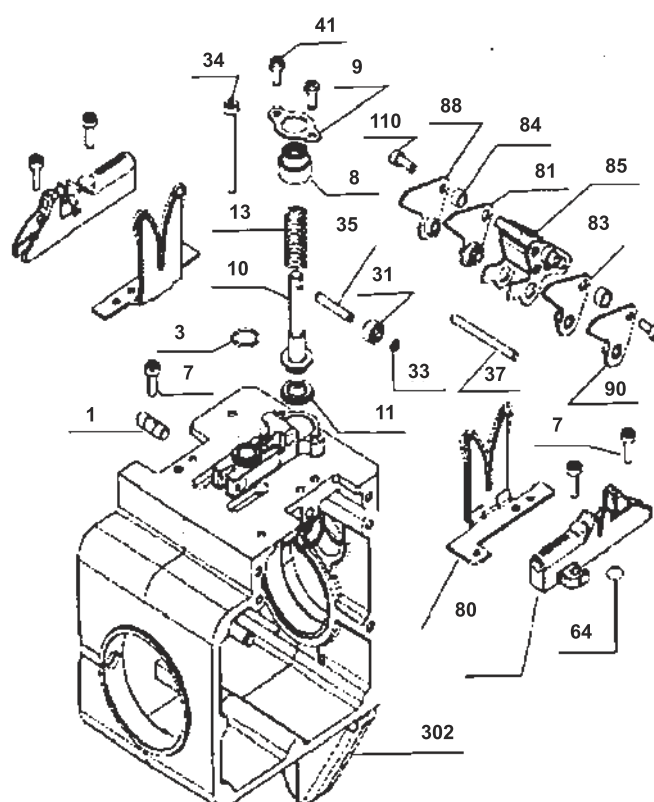


COMPONENT GROUP ASSEMBLY

QUALITY OF YARN	COUNT	TWIST	CHAMBER	CHAMBER COVER ASSEMBLY
SYNTHETIC, MAN MADE AND COTTON BLENDED	Ne.10 Ne.110	Z S	40 Z2 40 S2	C5
100% COTTON YARNS	Ne.6 Ne.110	Z S	92 Z2 92 S2	C5
LONG STAPLE YARNS WORSTED, SEMI-WORSTED OF WOOL OR BLENDED	Nm.18 Nm.90	Z-S	51W2	C3
	Nm.12 Nm.24	Z-S	53W2	
	Nm.7 Nm.12	Z-S	75W2	
ELASTOMERIC CORE/STAPLE FIBRE OF COTTON	Nm.20 Nm.40	Z-S	13 Z2 13 Z2	
ELASTOMERIC CORE/STAPLE FIBRE OF WOOL	Nm.12 Nm.50	Z-S	13 Z2 13 Z2	C8

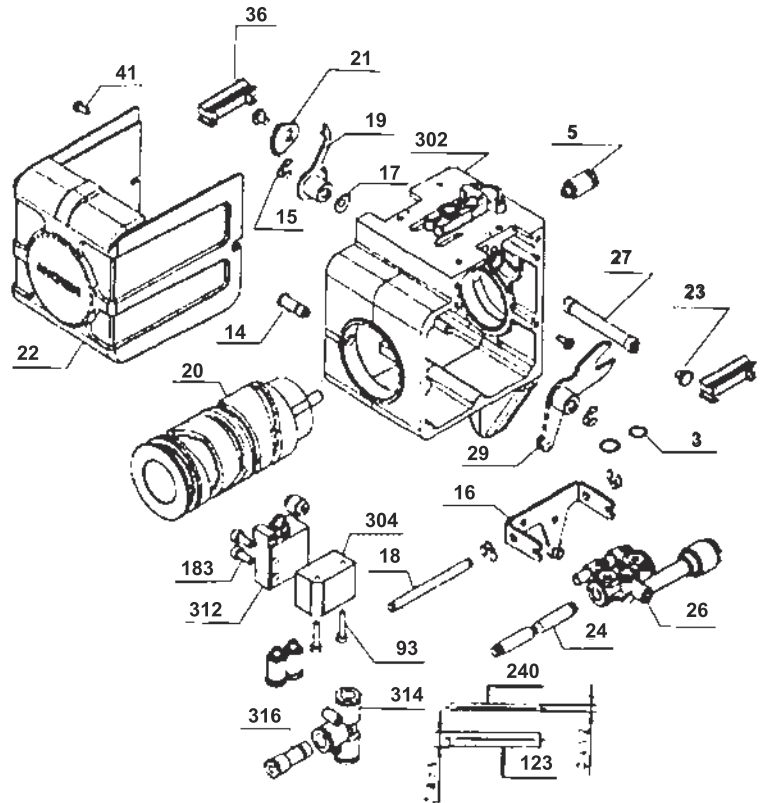
1. UPPER PART

690L-1	PIVOT
690L- 7	SCREW
690L- 8	PISTON GUIDE
690L- 9	GUIDE BEARING FLANGE
690L- 10	PISTON
690L- 11	PISTON SEAL
690L- 13	SPRING
690L- 31	SPACER
690L- 33	SEEGER
690L- 34	SCREW
690L- 35	PIVOT
690L- 37	PIVOT
690L- 41	SCREW
690L- 64	O RING
690L- 80	YARN GUIDE
690L- 81	LOWER YARN GUIDE
690L- 83	UPPER YARN GUIDE
690L-84	SPACER
690L-85	CHAMBER COVER
690L-88	EXT. UPPER YARN GUIDE
690L-90	EXT. LOWER YARN GUIDE



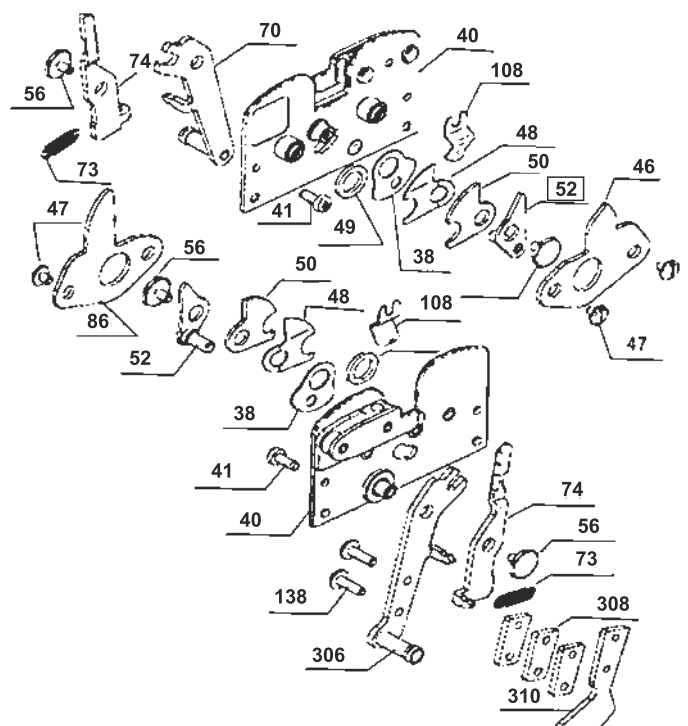
2. LOWER PART

690L-2	BODY
690L-3	O RING
690L-5	CONNECTOR
690L-14	REFERENCE PIN
690L-15	SEEGER
690L-16	VALVE LEVER
690L-17	BENT WASHER
690L-18	GUIDING PIVOT
690L-19	TAIL RETRACTION LEVER
690L-20	ACTUATING CAM
690L-21	SECTOR GEAR
690L-22	COVER
690L-23	SCREW
690L-24	VALVE SHAFT
690L-25	TAIL RETRACTION LEVER
690L-26	VALVE BODY
690L-27	SHAFT
690L-29	TAIL LEVER
690L-36	GASKET
690L-41	SCREW



3. SIDE

690L-38	SCISSOR PROTECTION
690L-40	SIDE
690L-41	SCREW
690L-46	LOWER YARN DRIVER
690L-47	SCREW
690L-48	LEAF SPRING
690L-49	WASHER
690L-50	FIXED SCISSOR
690L-52	MOVING SCISSOR
690L-56	SCREW
690L-70	LOWER SCISSOR LEVER
690L-72	UPPER SCISSOR LEVER
690L-73	SPRING
690L-74	CLAMP LEVER
690L-86	UPPER YARN DRIVER

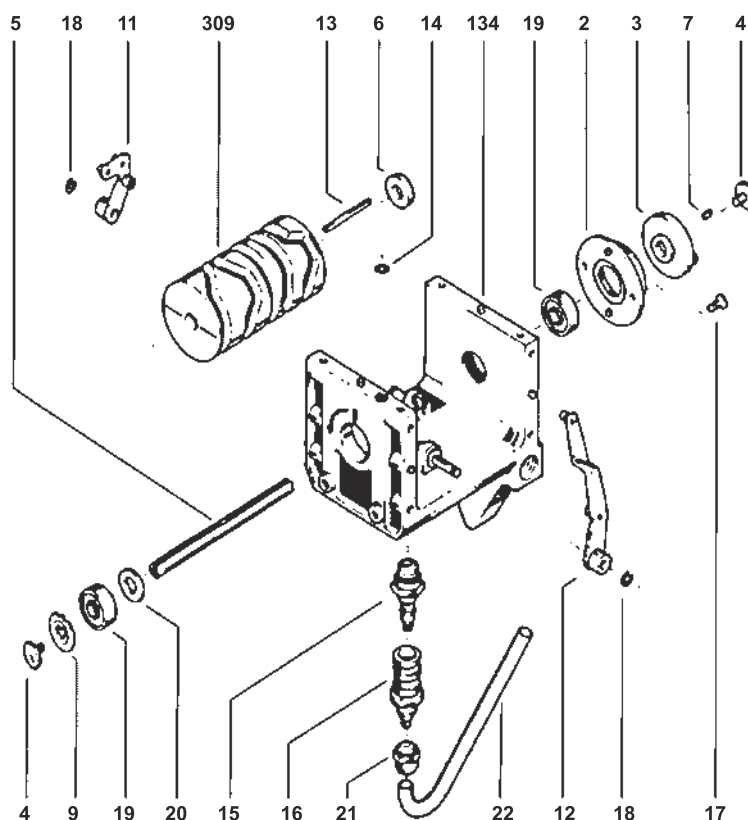


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SYNTHETIC,MAN MADE AND COTTON BLENDED	Ne.10 Ne.110	Z S	40 Z2 40 S2	C5
100% COTTON YARNS	Ne.6 Ne.110	Z S	92 Z2 92 S2	C5
LONG STAPLE YARNS WORSTED, SEMI-WORSTED OF WOOL OR BLENDED	Nm.18 Nm.90	Z-S	51W2	C3
	Nm.12 Nm.24	Z-S	53W2	
	Nm.7 Nm.12	Z-S	75W2	
ELASTOMERIC CORE/STAPLE FIBRE OF COTTON	Nm.20 Nm.40	Z-S	13 Z2 13 Z2	
ELASTOMERIC CORE/STAPLE FIBRE OF WOOL	Nm.12 Nm.50	Z-S	13 Z2 13 Z2	C8

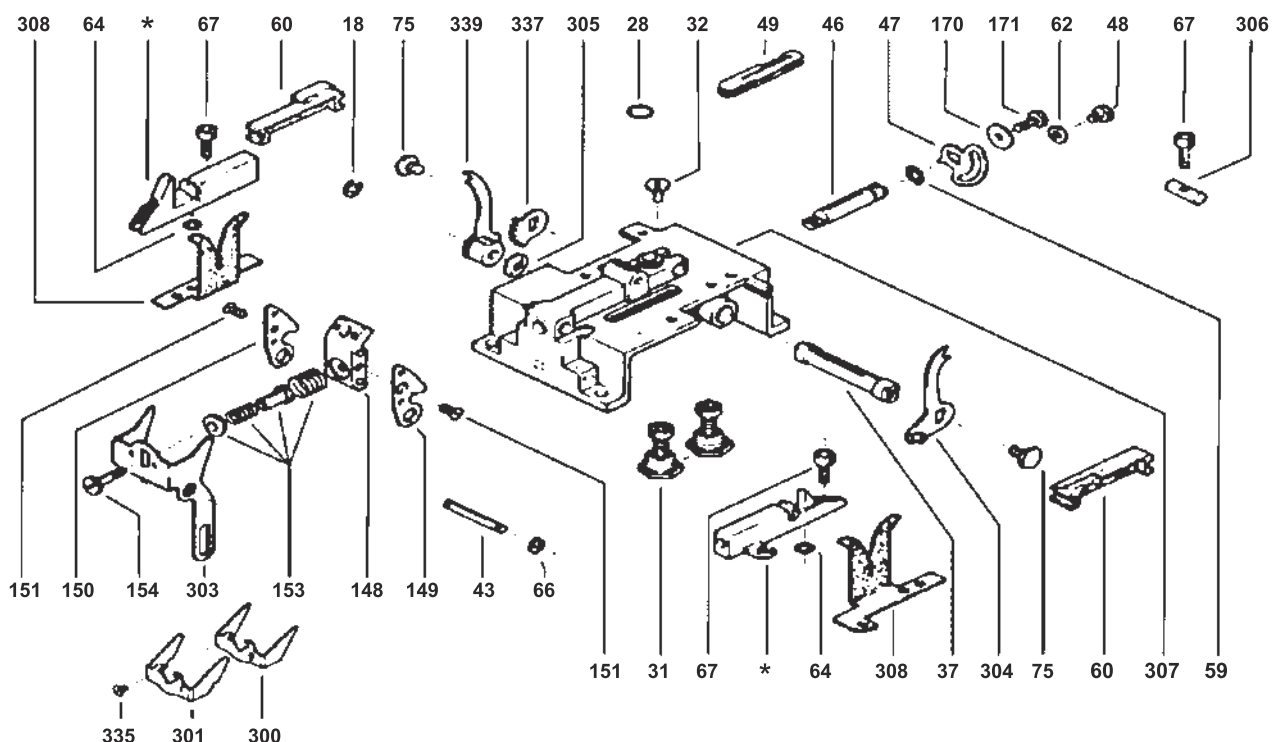
2. LOWER PART

498Q-2	Bearing cover
498Q-3	Disc combination
498Q-4	Spindle bolt
498Q-5	Camshaft
498Q-6	Thick washer
498Q-7	Short key
498Q-9	Reference sheet
498Q-13	Long key
498Q-14	O-ring
498Q-15	Connector
498Q-16	Connector
498Q-17	Screw
498Q-18	Circlip for shaft
498Q-19	Bearing
498Q-20	Thin washer
498Q-21	Connector
498Q-22	Snorkel
498Q-134	Fuselage combination
498Q-309	Cam



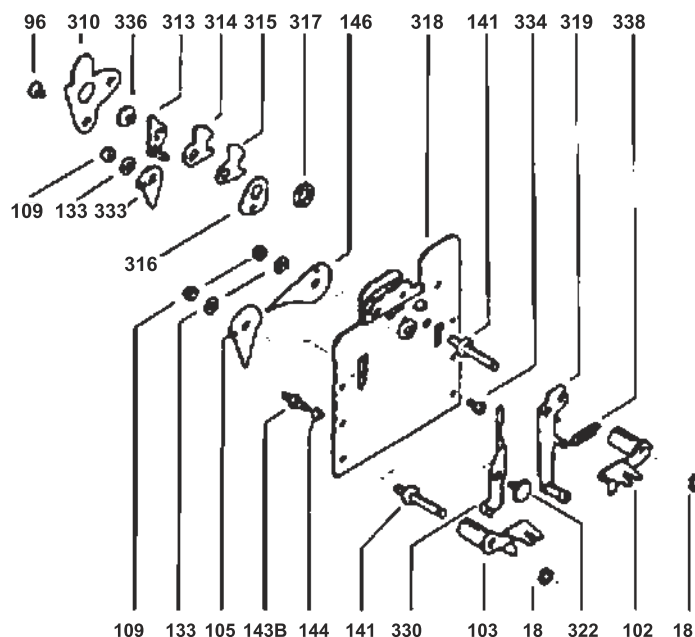
1. UPPER PART

498Q-18	Circlip for shaft	498Q-149	Lower side panel
498Q-28	O-ring	498Q-150	Upper side panel
498Q-31	Air valve assembly	498Q-151	Side panel screw
498Q-32	Screw	498Q-153	Cover
498Q-37	Drawing coupling shaft	498Q-154	Splicing Cavity Screw
498Q-43	Splicing chamber cover pivot	498Q-170	Washer
498Q-46	Air intake adjustment lever	498Q-171	Pointer fixing bolt
498Q-47	Pointer	498Q-300	O-shaped frying plate
498Q-48	Pointer adjustment bolt	498Q-301	Plate
498Q-49	Dust seal	498Q-303	Chamber cover
498Q-59	O-ring	498Q-304	Lower
498Q-60	Yarn	498Q-305	Elastic washer
498Q-62	Washer	498Q-306	Twisted Strand Nut
498Q-64	O-ring	498Q-307	Chamber seat combination
498Q-66	Elastic stop group for shaft	498Q-308	Yarn guide plate
498Q-67	Socket head cap screw	498Q-335	Screw
498Q-75	Bolt	498Q-337	Linking teeth
498Q-148	Splicing cavity cover plate combination	498Q-339	Upper rod

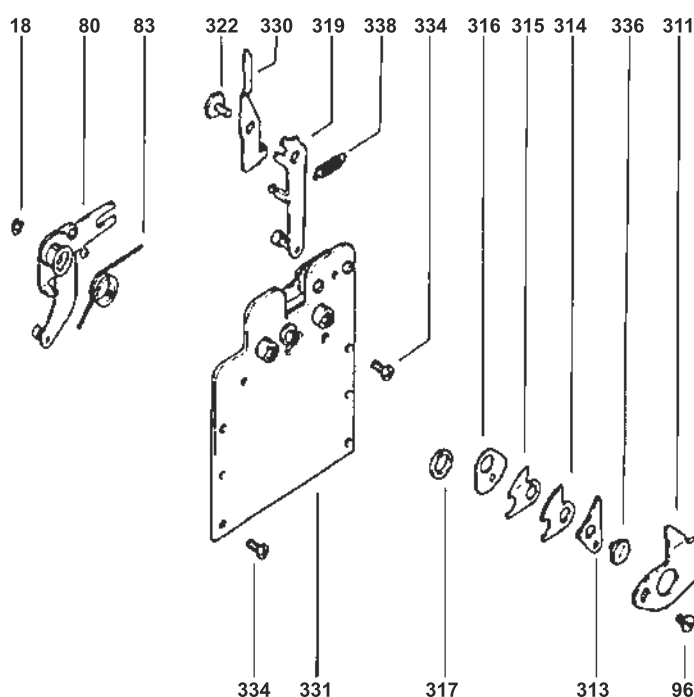


3. SIDES

498Q-18	Shaft circlip
498Q-96	Bolt
498Q-102	Untwisting air jet rod
498Q-103	Twisting air jet rod
498Q-105	Twisting air jet
498Q-109	Nut
498Q-133	Washer
498Q-141	Twisting pointer pivot
498Q-143	Yarn tail pointer fulcrum
498Q-144	Spacer
498Q-146	Yarn tail pointer
498Q-310	Upper drawing yarn
498Q-13	Movable scissor
498Q-14	Fixed scissor
498Q-15	Scissor blade spring
498Q-16	Scissor guard
498Q-17	Washer
498Q-18	Upper pointer plate joint
498Q-19	Yarn clamping rod combination
498Q-322	Thumb screw
498Q-330	Clip holder
498Q-333	Pointer
498Q-334	Screw
498Q-336	Screw
498Q-338	Extension spring



498Q-18	Circlip for shaft
498Q-80	Yarn
498Q-83	Torsion spring
498Q-96	Screw
498Q-311	Bottom yarn piece
498Q-313	Active scissor
498Q-314	Fixed scissor
498Q-315	Scissor blade spring
498Q-316	Scissor guard
498Q-317	Washer
498Q-319	Yarn clamping rod combination
498Q-322	Screw
498Q-330	Clip holder
498Q-331	Plate
498Q-334	Screw
498Q-336	Screw
498Q-338	Spring



TOTAL SPLICING SYSTEM

Type 690L

Air splicer: settings by machine PC

Air splicer settings are completely centralised in the pc:

- fast and simple changeover
- consistent uniformity of splice in each different spindle

Main application range:

Cotton 100% and blends,

Cotton Compact yarns,

Fancy yarns, Core yarns,

Synthetic and artificial yarns,

Wool 100% an

blends, Silk





SRIRAM MARKETING Co.,

No.1, Sridevi Nagar, Ganapathy,
Coimbatore - 641006.

Mobile : +91 98944 04528

E-mail : mktg.sriram@gmail.com